

PD-97959C

Radiation Hardened Power MOSFET Thru-Hole (TO-254AA Low Ohmic) 250V, 45A, N-channel, R9 Superjunction Technology

#### **Features**

- Single event effect (SEE) hardened (up to LET of 88.2 MeV·cm²/mg)
- Low R<sub>DS(on)</sub>
- · Fast switching
- Low total gate charge
- Simple drive requirements
- Hermetically sealed
- Electrically isolated
- · Ceramic eyelets
- · Light weight
- ESD rating: Class 3B per MIL-STD-750, Method 1020

## **Potential Applications**

- DC-DC converter
- Motor drives

#### **Product Validation**

Qualified according to MIL-PRF-19500 for space applications

# Description

IR HiRel R9 technology provides superior power MOSFETs for space applications. These devices have improved immunity to Single Event Effect (SEE) and have been characterized for useful performance with Linear Energy Transfer (LET) up to 88.2 MeV·cm²/mg. Their combination of low  $R_{DS(on)}$  and fast switching times will allow for better performance in applications such as DC-DC converters or motor drives. These devices retain all of the well-established advantages of MOSFETs such as voltage control, fast switching and temperature stability of electrical parameters.

## **Ordering Information**

Table 1 Ordering options

able 2 Gracing options							
Part number	Package	Screening Level	TID Level				
IRHMS9A7264	Low-Ohmic TO-254AA	COTS	100 krad (Si)				
JANSR2N7658T1	Low-Ohmic TO-254AA	JANS	100 krad (Si)				
IRHMS9A3264	Low-Ohmic TO-254AA	COTS	300 krad (Si)				
JANSF2N7658T1	Low-Ohmic TO-254AA	JANS	300 krad (Si)				

### **Product Summary**

- BV<sub>DSS</sub>: 250V
- I<sub>D</sub>: 45A\*
- $\mathbf{R}_{DS \text{ (on), max:}} 19.5 \text{m}\Omega$
- **Q**<sub>Gmax:</sub> 165nC
- DLA Ref: MIL-PRF-19500/777





# An Indianan Tasharalagian Company

## Radiation Hardened Power MOSFET Thru-Hole (TO-254AA Low Ohmic)

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**Absolute Maximum Ratings** 

#### **Absolute Maximum Ratings** 1

Table 2 **Absolute Maximum Ratings (Pre-Irradiation)** 

Symbol	Parameter	Value	Unit
$I_{D1}$ @ $V_{GS}$ = 12V, $T_{C}$ = 25°C	Continuous Drain Current	45*	Α
$I_{D2}$ @ $V_{GS}$ = 12V, $T_{C}$ = 100°C	Continuous Drain Current	45*	Α
$I_{DM}$ @ $T_{C} = 25^{\circ}C$	Pulsed Drain Current <sup>1</sup>	180	Α
$P_D @ T_C = 25^{\circ}C$	Maximum Power Dissipation	208	W
	Linear Derating Factor	1.7	W/°C
$V_{GS}$	Gate-to-Source Voltage	± 20	V
E <sub>AS</sub>	Single Pulse Avalanche Energy <sup>2</sup>	2531	mJ
$I_{AR}$	Avalanche Current <sup>1</sup>	45	Α
E <sub>AR</sub>	Repetitive Avalanche Energy <sup>1</sup>	20.8	mJ
dv/dt	Peak Diode Reverse Recovery <sup>3</sup>	35	V/ns
T <sub>J</sub> T <sub>STG</sub>	Operating Junction and Storage Temperature Range	-55 to +150	°C
	Lead Temperature	300 (0.063 in. /1.6 mm from case for 10s)	
	Weight	9.3 (Typical)	g

<sup>\*</sup>Current is limited by package

<sup>&</sup>lt;sup>1</sup> Repetitive Rating; Pulse width limited by maximum junction temperature.

 $<sup>^2</sup>$  V<sub>DD</sub> = 125V, starting T<sub>J</sub> = 25°C, L = 2.5mH, Peak I<sub>L</sub> = 45A, V<sub>GS</sub> = 20V

 $<sup>^3</sup>$  I<sub>SD</sub>  $\leq$  45A, di/dt  $\leq$  1940A/ $\mu$ s, V<sub>DD</sub>  $\leq$  250V, T $_J$   $\leq$  150°C





**Device Characteristics** 

### 2 Device Characteristics

## 2.1 Electrical Characteristics (Pre-Irradiation)

Table 3 Static and Dynamic Electrical Characteristics @ T<sub>j</sub> = 25°C (Unless Otherwise Specified)

Symbol	Parameter	Min.	Тур.	Max.	Unit	Test Conditions	
BV <sub>DSS</sub>	Drain-to-Source Breakdown Voltage	250	_	_	V	$V_{GS} = 0V, I_D = 1.0 \text{mA}$	
$\Delta BV_{DSS}/\Delta T_{J}$	Breakdown Voltage Temp. Coefficient	_	0.20	_	V/°C	Reference to 25°C, I <sub>D</sub> = 1.0mA	
R <sub>DS(on)</sub>	Static Drain-to-Source On-State Resistance	_	_	19.5	mΩ	$V_{GS} = 12V$ , $I_{D2} = 45A^{1}$	
$V_{GS(th)}$	Gate Threshold Voltage	2.0	_	4.0	V	V > V   - Cm A	
$\Delta V_{GS(th)}/\Delta T_J$	Gate Threshold Voltage Coefficient	_	-8.5	_	mV/°C	$V_{DS} \ge V_{GS}$ , $I_D = 6mA$	
Gfs	Forward Transconductance	47	_	_	S	V <sub>DS</sub> = 15V, I <sub>D2</sub> = 45A <sup>1</sup>	
	Zana Cata Valta da Busin Comunit	_	_	1.0	^	V <sub>DS</sub> = 200V, V <sub>GS</sub> = 0V	
$I_{DSS}$	Zero Gate Voltage Drain Current	_	_	25	μΑ	$V_{DS} = 200V, V_{GS} = 0V, T_{J} = 125^{\circ}C$	
	Gate-to-Source Leakage Forward	_	_	100	^	V <sub>GS</sub> = 20V	
$I_{GSS}$	Gate-to-Source Leakage Reverse	_	_	-100	nA	V <sub>GS</sub> = -20V	
$Q_{G}$	Total Gate Charge	_	_	165		I <sub>D1</sub> = 45A	
$Q_{GS}$	Gate-to-Source Charge	_	_	64	nC	V <sub>DS</sub> = 125V	
$Q_{GD}$	Gate-to-Drain ('Miller') Charge	_		48		V <sub>GS</sub> = 12V	
$t_{d(on)}$	Turn-On Delay Time	_		41		I <sub>D1</sub> = 45A **	
t <sub>r</sub>	Rise Time	_		39	200	V <sub>DD</sub> = 125V	
$t_{\text{d(off)}}$	Turn-Off Delay Time	_		120	ns	$R_G = 2.4\Omega$	
t <sub>f</sub>	Fall Time	_		57		V <sub>GS</sub> = 12V	
$L_s + L_D$	Total Inductance	_	6.8	_	nH	Measured from Drain lea (6mm / 0.25in from package to Source lead (6mm / 0.25i from package) with Sourc wire internally bonded from Source pin to Drain pad	
C <sub>iss</sub>	Input Capacitance	_	8390	_		V <sub>GS</sub> = 0V	
C <sub>oss</sub>	Output Capacitance	_	1200	_	pF	$V_{DS} = 25V$	
C <sub>rss</sub>	Reverse Transfer Capacitance	_	1.0	_		f = 100KHz	
R <sub>G</sub>	Gate Resistance	_	1.5		Ω	f = 1.0MHz, open drain	

<sup>\*\*</sup> Switching speed maximum limits are based on manufacturing test equipment and capability.

 $<sup>^{1}</sup>$  Pulse width  $\leq$  300  $\mu s;$  Duty Cycle  $\leq$  2%

#### Radiation Hardened Power MOSFET Thru-Hole (TO-254AA Low Ohmic)



**Device Characteristics** 

### 2.2 Source-Drain Diode Ratings and Characteristics (Pre-Irradiation)

Table 4 Source-Drain Diode Characteristics

Symbol	Parameter	Min.	Тур.	Max.	Unit	Test Conditions	
Is	Continuous Source Current (Body Diode)	_	_	45	Α		
I <sub>SM</sub>	Pulsed Source Current (Body Diode) <sup>1</sup>	_	_	180	Α		
$V_{SD}$	Diode Forward Voltage	_	_	1.2	V	$T_J = 25$ °C, $I_S = 45$ A, $V_{GS} = 0$ V <sup>2</sup>	
t <sub>rr</sub>	Reverse Recovery Time	_	312	400	ns	$T_J = 25$ °C, $I_F = 45A$ , $V_{DD} \le 25V$ di/dt = 100A/ $\mu$ s	
Q <sub>rr</sub>	Reverse Recovery Charge	_	5.1	_	μC		
ton	Forward Turn-On Time	Intrinsic turn-on time is negligible (turn-on is dominated by $L_S+L_D$ )					

#### 2.3 Thermal Characteristics

Table 5 Thermal Resistance

Symbol	Parameter	Min.	Тур.	Max.	Unit
$R_{\theta JC}$	Junction-to-Case	_	_	0.6	
$R_{\theta CS}$	Junction-to-Sink	_	0.21	1	°C/W
$R_{\theta JA}$	Junction-to-Ambient (Typical socket mount)	_	_	48	

### 2.4 Radiation Characteristics

IR HiRel radiation hardened MOSFETs are tested to verify their radiation hardness capability. The hardness assurance program at IR HiRel is comprised of two radiation environments. Every manufacturing lot is tested for total ionizing dose (per notes 3 and 4) using the TO-3 package. Both pre- and post-irradiation performance are tested and specified using the same drive circuitry and test conditions in order to provide a direct comparison.

#### 2.4.1 Electrical Characteristics — Post Total Dose Irradiation

Table 6 Electrical Characteristics @ T<sub>J</sub> = 25°C, Post Total Dose Irradiation <sup>3, 4</sup>

Ch al	Down we at an	Up to 300	krad (Si)⁵	11!4		
Symbol	Parameter	Min.	Max.	Unit	Test Conditions	
BV <sub>DSS</sub>	Drain-to-Source Breakdown Voltage		_	V	$V_{GS} = 0V, I_{D} = 1.0 \text{mA}$	
$V_{GS(th)}$	Gate Threshold Voltage	te Threshold Voltage 2.0 4.0 V				
I <sub>GSS</sub>	Gate-to-Source Leakage Forward	_	100	^	V <sub>GS</sub> = 20V	
	Gate-to-Source Leakage Reverse	_	-100	nA	V <sub>GS</sub> = -20V	
I <sub>DSS</sub>	Zero Gate Voltage Drain Current	_	1.0	μΑ	$V_{DS} = 200V, V_{GS} = 0V$	
R <sub>DS(on)</sub>	Static Drain-to-Source On-State Resistance (TO-3) <sup>2</sup>	_	18.5	mΩ	V <sub>GS</sub> = 12V, I <sub>D2</sub> = 45A	
R <sub>DS(on)</sub>	Static Drain-to-Source On-State Resistance (TO-254AA) <sup>2</sup>	_	19.5	$m\Omega$ $V_{GS} = 12V, I_{D2} = 45A$		
$\overline{V_{SD}}$	Diode Forward Voltage	_	1.2	V	$V_{GS} = 0V, I_F = 45A$	

<sup>&</sup>lt;sup>1</sup> Repetitive Rating; Pulse width limited by maximum junction temperature.

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 $<sup>^{2}</sup>$  Pulse width ≤ 300 μs; Duty Cycle ≤ 2%

 $<sup>^3</sup>$  Total Dose Irradiation with  $V_{GS}$  Bias.  $V_{GS}$  = 12V applied and  $V_{DS}$  = 0 during irradiation per MIL-STD-750, Method 1019, condition A.

 $<sup>^4</sup>$  Total Dose Irradiation with  $V_{DS}$  Bias.  $V_{DS}$  = 200V applied and  $V_{GS}$  = 0 during irradiation per MIL-STD-750, Method 1019, condition A.

<sup>&</sup>lt;sup>5</sup> Part numbers IRHMS9A7264 (JANSR2N7658T1) and IRHMS9A3264 (JANSF2N7658T1)





**Device Characteristics** 

### 2.4.2 Single Event Effects — Safe Operating Area

IR HiRel radiation hardened MOSFETs have been characterized in heavy ion environment for Single Event Effects (SEE). Single Event Effects characterization is illustrated in Fig. 1 and Table 7.

Table 7 Typical Single Event Effects Safe Operating Area

LET	Energy	Range			V <sub>DS</sub> (V	)	
(MeV·cm²/mg)	(MeV)	(μm)	$V_{GS} = 0V$	V <sub>GS</sub> = -1V	$V_{GS} = -3V$	V <sub>GS</sub> = -10V	V <sub>GS</sub> = -15V
35.7 ± 5%	486 ± 7.5%	58.8 ± 7.5%	250	250	250	250	250
58.5 ± 5%	825 ±7. 5%	65.9 ± 7.5%	250	250	250	250	_
88.2 ± 5%	1685 ± 7.5%	92.7 ± 7.5%	200	200	_	_	_

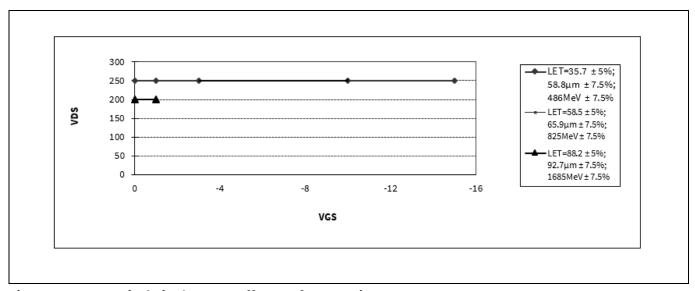


Figure 1 Typical Single Event Effect, Safe Operating Area



**Electrical Characteristics Curves (Pre-irradiation)** 

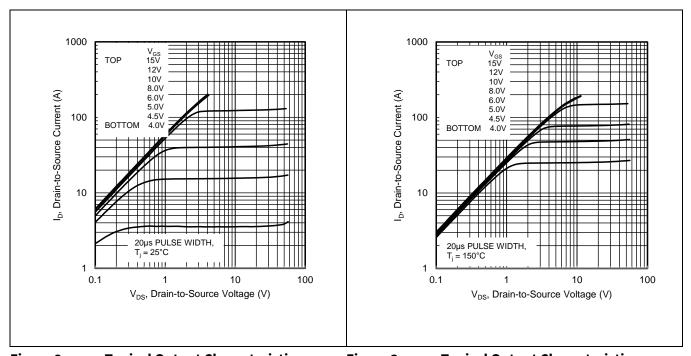


Figure 2 Typical Output Characteristics Figure 3 Typical Output Characteristics

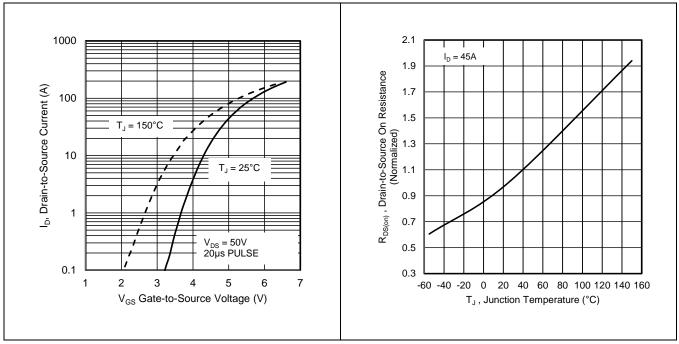


Figure 4 Typical Transfer Characteristics Figure 5 Normalized On-Resistance Vs.

Temperature





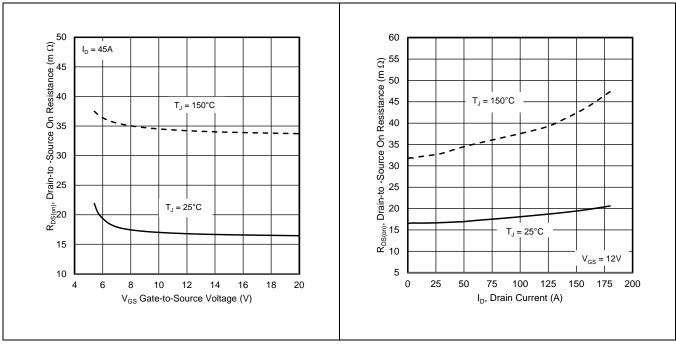


Figure 6 Typical On-Resistance Vs Gate Voltage Figure 7 Typical On-Resistance Vs Drain Current

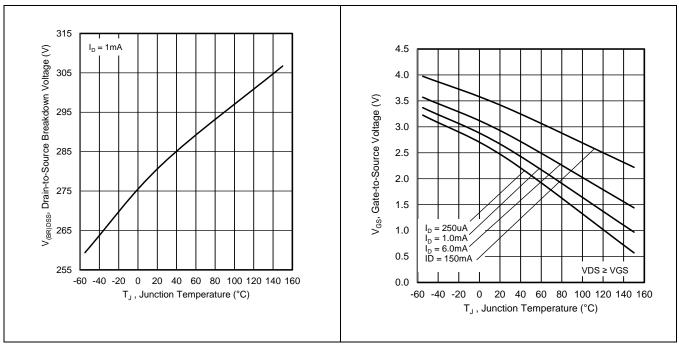


Figure 8 Typical Drain-to-Source Breakdown Voltage Vs. Temperature

Figure 9 Typical Threshold Voltage Vs.
Temperature





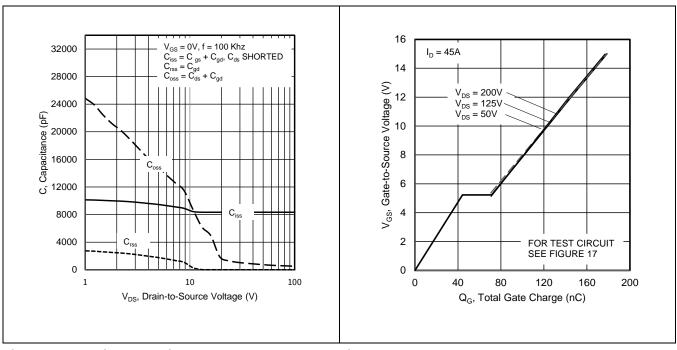


Figure 10 Typical Capacitance Vs.

Drain-to-Source Voltage

Figure 11 Gate-to-Source Voltage Vs.

Typical Gate Charge

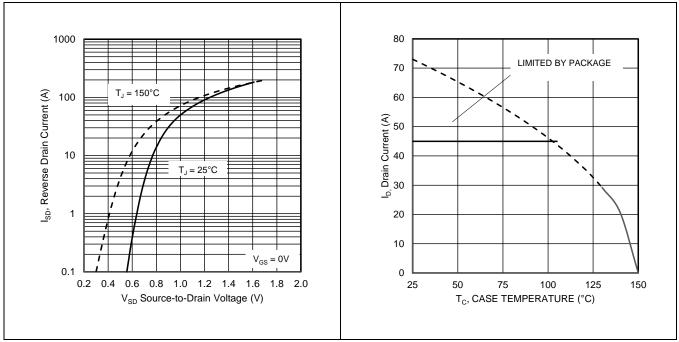


Figure 12 Typical Source-Drain Current Vs.
Diode Forward Voltage

Figure 13 Maximum Drain Current Vs. Case Temperature





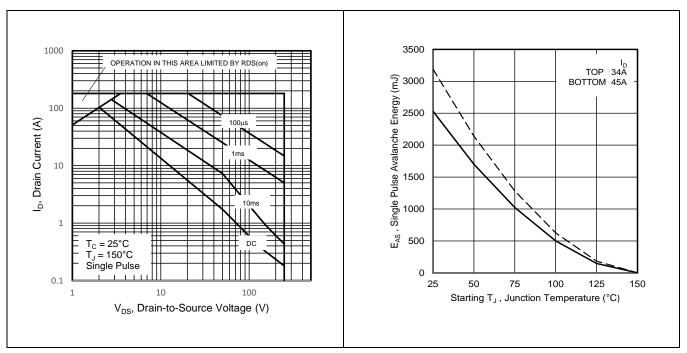


Figure 14 Maximum Safe Operating Area

Figure 15 Maximum Avalanche Energy Vs.
Junction Temperature

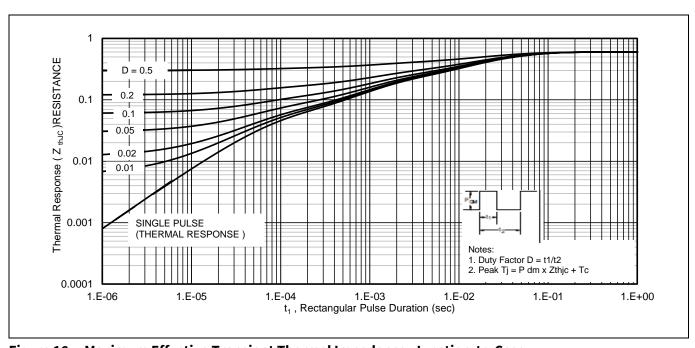


Figure 16 Maximum Effective Transient Thermal Impedance, Junction-to-Case



**Test Circuits (Pre-irradiation)** 

# 4 Test Circuits (Pre-irradiation)

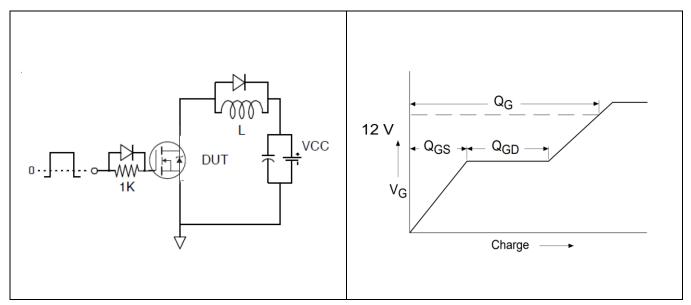


Figure 17 Gate Charge Test Circuit

Figure 18 Gate Charge Waveform

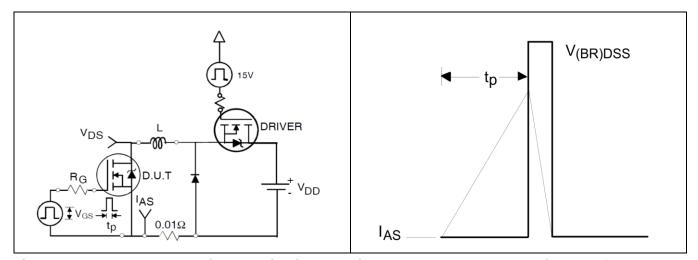


Figure 19 Unclamped Inductive Test Circuit

Figure 20 Unclamped Inductive Waveform

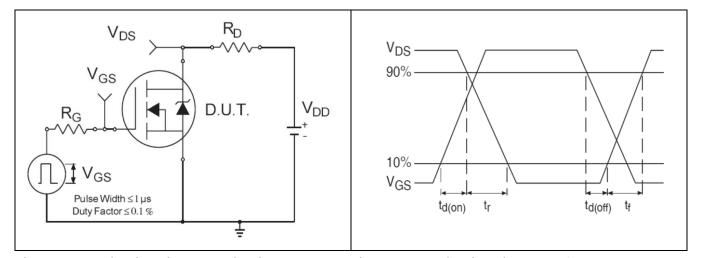


Figure 21 Switching Time Test Circuit

Figure 22 Switching Time Waveforms

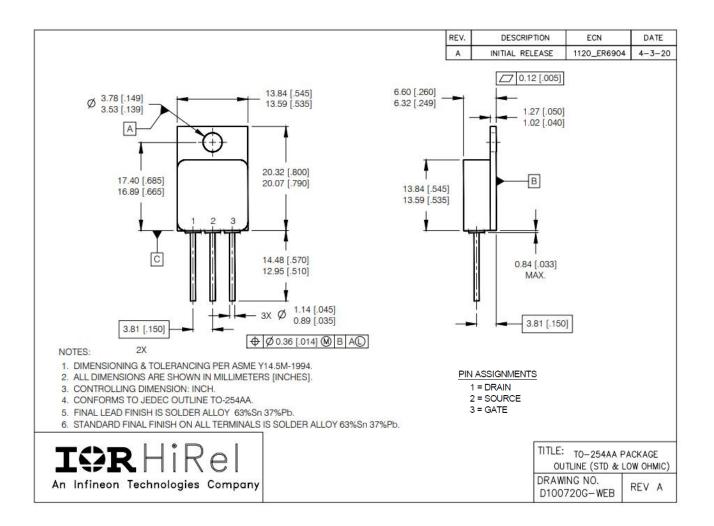




**Package Outline** 

# 5 Package Outline

Note: For the most updated package outline, please see the website: TO-254AA Low Ohmic



#### **BERYLLIA WARNING PER MIL-PRF-19500**

Package containing beryllia shall not be ground, sandblasted, machined, or have other operations performed on them which will produce beryllia or beryllium dust. Furthermore, beryllium oxide packages shall not be placed in acids that will produce fumes containing beryllium.

## Radiation Hardened Power MOSFET Thru-Hole (TO-254AA Low Ohmic)



**Revision history** 

# **Revision history**

Document version	Date of release	Description of changes
	08/25/2022	Preliminary datasheet with PPD number (PPD-97959A)
Rev B	10/31/2022	Final datasheet with PD number (PD-97959B)
Rev C	07/17/2023	Updated based on ECN-1120_09623

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