

Industrial DC/DC CONVERTER MGDI-25 Wide Input: 25W POWER

Industrial Grade ■

4:1 Wide Input Single, Bi & Triple Outputs Metallic Case - 1 500 VDC Isolation

- Wide input range
- Nominal power up to 25 W
- Wide temperature range : -40°C/+ 95°C case
- High efficiency (typ. 84%)
- Soft start
- Galvanic isolation 1.500 VDC according to EN 60950
- Integrated LC EMI filter
- · Permanent short circuit protection
- . No optocoupler for high reliability
- RoHS process



1-General

The MGDI-25 wide input series is a complete line of DC/DC power modules designed for use in distributed power architecture and are particularly suitable for mobile or ground fixed applications in transportation, industrial and telecommunication areas. These modules use a high frequency fixed swiching technic at 250KHz providing excellent reliability, low noise characteristics and high power density. Standard models are available with wide input voltage range of 9-36 and 18-75 volts. The series include single bi and triple output voltage choices of 3,3, 5, 12, 15 volts.

No external heatsink is required for the MGDI-25 series to supply 25W output power over the full temperature range.

The MGDI-25 series is designed in conformity with safety standards EN60950 and UL1950.

All the modules are designed with LC network filters to minimize reflected input current ripple and output voltage ripple according to EN55022 and FCC Part 15J standard.

The modules include a soft-start, a permanent short circuit protection and an output overvoltage protection to ensure efficient module protection. The soft-start allows current limitation and eliminates inrush current during start-up. The short circuit protection completely protects the modules against short-circuits of any duration by a shut-down and restores to normal when the overload is removed.

The design has been carried out with surface mount components and is manufactured in a fully automated process to guarantee high quality. Each module is tested with a GAIA converter automated test equipment.

2-Product Selection

Single output model : MGDSI - 25 - input - output / option
Bi output model : MGDBI - 25 - input - output / option
Triple output model : MGDTI - 25 - input - output / option

Input Voltage Range					
	Per	rmanent		Transient	
H 0		9-36 VDC 18-75 VDC		VDC/100 VDC/100	

Options :

/M : option for On/Off function

B: 3.3 VDC C: 5 VDC or +/-5VDC E: 12 VDC or +/-12VDC F: 15 VDC or +/-15VDC BE: 3,3 VDC and +/-12 VDC BF: 3,3 VDC and +/-15 VDC

Output

CE : 5 VDC and +/-12 VDC CF : 5 VDC and +/-15 VDC

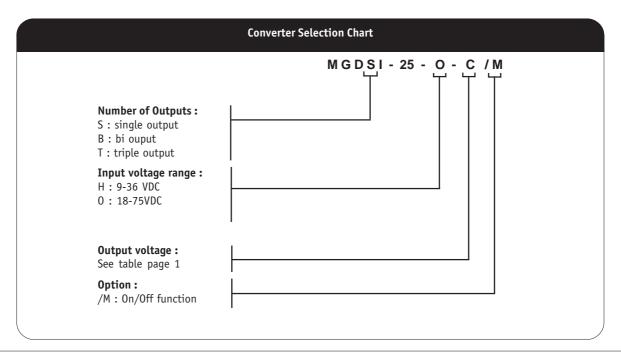
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2- Product Selection (continued)

Input range	Output	Current	Reference	Options
9-36 VDC	3,3 VDC	6 A	MGDSI-25-H-B	/M
9-36 VDC	5 VDC	5 A	MGDSI-25-H-C	/M
9-36 VDC	12 VDC	2 A	MGDSI-25-H-E	/M
9-36 VDC	15 VDC	1,65 A	MGDSI-25-H-F	/M
9-36 VDC	+/- 5 VDC	+/- 2,5 A	MGDBI-25-H-C	/M
9-36 VDC	+/- 12 VDC	+/- 1 A	MGDBI-25-H-E	/M
9-36 VDC	+/- 14 VDC	+/- 0,825 A	MGDBI-25-H-F	/M
9-36 VDC	3,3 & +/- 12 VDC	3 Å & +/- 0,5 A	MGDTI-25-H-BE	/M
9-36 VDC	3,3 & +/- 15 VDC	3 A & +/- 0,4 A	MGDTI-25-H-BF	/M
9-36 VDC	5 & +/- 11,5 VDC	2,5 A & +/- 0,5 A	MGDTI-25-H-CE	/M
9-36 VDC	5 & +/- 14,6 VDC	2,5 A & +/- 0,4 A	MGDTI-25-H-CF	/M
18-75 VDC 18-75 VDC	3,3 VDC 5 VDC 12 VDC 15 VDC +/- 5 VDC +/- 12 VDC +/- 15 VDC 3,3 & +/- 12 VDC 3,3 & +/- 15 VDC 5 & +/- 11,8 VDC 5 & +/- 14,6 VDC	6 A 5 A 2 A 1,65 A +/- 2,5 A +/- 1 A +/- 0,825 A 3 A & +/- 0,5 A 3 A & +/- 0,4 A 2,5 A & +/- 0,4 A	MGDSI-25-0-B MGDSI-25-0-C MGDSI-25-0-E MGDSI-25-0-F MGDBI-25-0-C MGDBI-25-0-E MGDBI-25-0-BE MGDTI-25-0-BF MGDTI-25-0-CE MGDTI-25-0-CE	/M /M /M /M /M /M /M /M /M







3- Electrical Specifications

Data are valid at +25°C, unless otherwise specified.

Parameter	Conditions	Limit or typical	Units	Single Outpo 25 - H	ut MGDSI-2 25 - 0
Input		турісат		25 - П	25 - 0
Nominal input voltage	Full temperature range	Nominal	VDC	20	48
Permanent input voltage range (Ui)	Full temperature range	Min Max.	VDC	9-36	18-75
Extended permanent input voltage range	Full temperature range (Consult factory)	Min Max.	VDC	/	/
Transient input voltage	Full load (Consult factory)	Maximum	VDC/S	40/0,1	80/0,1
Start up input voltage	Full load	Minimum	VDC	8,5	17,5
Start up time	Ui nominal within 3 ms Nominal output Full load : resistive	Maximum	ms	30	30
Reflected ripple current	Ui nominal, full load at switching freq. BW = 20MHz	Typical	mApp	300	300
Input current in short circuit mode (Average)	Ui nominal Short-circuit	Typical	mA	40	40
No load input current	Ui nominal No load	Maximum	mA	60	60
Output					
Output voltage	Full temperature range Ui min. to max.	Nominal Nominal	VDC VDC	3,3 5	3,3 5
output voitage	75% load	Nominal Nominal	VDC VDC	12 15	12 15
Set Point accuracy	Ambient temperature : +25°c Ui nominal, 75% load	Maximum	%	+/- 2	+/- 2
Output power	Full temperature range Ui min. to max.	Maximum	W	25	25
Output current *		Maximum	Α	6	6
3,3V output	Full temperature range	Maximum	A	5	5
5V output	Ui min. to max.	Maximum	Α	2	2
12V output 15V output		Maximum	Α	1,65	1,65
Ripple output voltage **	Ui nominal	Maximum	mVpp	50	50
3,3V and 5V output	Full load	Maximum	mVpp	100	100
12V output 15V output	BW = 20MHz	Maximum	mVpp	150	150
Line regulation	Ui min. to max. Full load	Typical	%	+/- 1	+/- 1
Load regulation ***	Ui nominal 25% to full load	Typical	%	+/- 2,5	+/- 2,5
Efficiency	Ui nominal Full load	Typical	%	83	83
Maximum admissible Capacitive load	Ui nominal Full load				
3,3V and 5V output	Per output	Maximum	μF	2 000	2 000
12V and 15V output	i ei output	Maximum	μF	470	470

Note * : For 9-36 VDC input range modules a derating has to be observed with a power decreasing linearly from 25W at 13 VDC down to 20W at 9 VDC input voltage.

Note **: The ripple output voltage is the periodic AC component imposed on the output voltage, an aperiodic and random component (noise) has also to be considered. This noise can be reduced by adding an external capacitor (typically 10nF/rated voltage depending on isolation requirement) connected between the pin Gin and the pin Gout of the converter. This capacitor should be layed-out as close as possible from the converter.

Note ***: For load regulation characteristics from 0% to full load, please contact factory.





3- Electrical Specifications (continued)

Data are valid at +25°C, unless otherwise specified.

Parameter	Conditions	Limit or typical	Units	Bi Output 25 - H	MGDBI-25 25 - 0
Input					
Nominal input voltage	Full temperature range	Nominal	VDC	20	48
Permanent input voltage range (Ui)	Full temperature range	Min Max.	VDC	9-36	18-75
Extended permanent input voltage range	Full temperature range (Consult factory)	Min Max.	VDC	/	/
Transient input voltage	Full load (Consult factory)	Maximum	VDC/S	40/0,1	80/0,1
Start up input voltage	Full load	Minimum	VDC	8,5	17,5
Start up time	Ui nominal Nominal output Full load : resistive	Maximum	ms	30	30
Reflected ripple current	Ui nominal, full load at switching freq. BW = 20MHz	Typical	mApp	300	300
Input current in short circuit mode (Average)	Ui nominal Short-circuit	Typical	mA	40	40
No load input current	Ui nominal No load	Maximum	mA	60	60
Output					
Output voltage	Full temperature range Ui min. to max. 75% load	Nominal Nominal Nominal	VDC VDC VDC	+/- 5 +/- 12 +/- 15	+/- 5 +/- 12 +/- 15
Set Point accuracy	Ambient temperature : +25°c Ui nominal, 75% load	Maximum	%	+/- 2	+/- 2
Output power	Full temperature range Ui min. to max.	Maximum	W	+/- 12,5	+/- 12,5
Output current *		Maximum	Α	+/- 2,5	+/- 2,5
+/- 5V output	Full temperature range	Maximum	A	+/- 1	+/- 1
+/- 12V output +/- 15V output	Ui min. to max.	Maximum	Α	+/- 0,825	+/- 0,825
Ripple output voltage ** 5V output 12V output 15V output	Ui nominal Full load BW = 20MHz	Maximum Maximum Maximum	mVpp mVpp mVpp	50 100 150	50 100 150
Line regulation	Ui min. to max. Full load	Typical	%	+/- 1	+/- 1
Load regulation ***	Ui nominal 25% to full load	Typical	%	+/- 2,5	+/- 2,5
Cross load output regulation	Ui nominal + Vout nominal load - Vout from 25% to full load	Typical	%	+/- 0,5	+/- 0,5
Efficiency	Ui nominal Full load	Typical	%	85	85
Maximum admissible Capacitive load 5V output 12V and 15V output	Ui nominal Full load Per output	Maximum Maximum	μ F μ F	1 000 220	1 000 220

Note * : For 9-36 VDC input range modules a derating has to be observed with a power decreasing linearly from 25W at 13 VDC down to 20W at 9 VDC input voltage.

Note **: The ripple output voltage is the periodic AC component imposed on the output voltage, an aperiodic and random component (noise) has also to be considered. This noise can be reduced by adding an external capacitor (typically 10nF/rated voltage depending on isolation requirement) connected between the pin Gin and the pin Gout of the converter. This capacitor should be layed-out as close as possible from the converter.

Note ***: For load regulation characteristics from 0% to full load, please contact factory.





3- Electrical Specifications (continued)

Data are valid at +25°C, unless otherwise specified.

Parameter	Conditions	Limit or typical	Units	Tri Output 25 - H	MGDTI-25 25 - 0
Input					
Nominal input voltage	Full temperature range	Nominal	VDC	20	48
Permanent input voltage range (Ui)	Full temperature range	Min Max.	VDC	9-36	18-75
Extended permanent input voltage range	Full temperature range (Consult factory)	Min Max.	VDC	/	/
Transient input voltage	Full load	Maximum	VDC/S	40/0,1	80/0,1
Start up input voltage	Full load	Minimum	VDC	8,5	17,5
Start up time	Ui nominal Nominal output Full load : resistive	Maximum	ms	30	30
Reflected ripple current	Ui nominal, full load at switching freq. BW = 20MHz	Typical	mApp	300	300
Input current in short circuit mode (Average)	Ui nominal Short-circuit	Typical	mA	40	40
No load input current	Ui nominal No load	Maximum	mA	60	60
Output					
	Full temperature range	Nominal	VDC	3,3 & +/- 12	3,3 & +/- 12
Output voltage	Ui min. to max.	Nominal	VDC	3,3 & +/- 15	3,3 & +/- 15
	75% load	Nominal Nominal	VDC VDC	5 & +/- 11,5 5 & +/- 14,6	5 & +/- 11,8 5 & +/- 14,6
Set Point accuracy	Ambient temperature : +25°c Ui nominal, 75% load	Maximum	%	+/- 2	+/- 2
Output power	Full temperature range Ui min. to max.	Maximum	W	12,5 & +/- 6,25	12,5 & +/- 6,25
Output current * 3,3V & +/- 12V output 3,3V & +/- 15V output 5V & +/- 11,5V output 5V & +/- 14,6V output	Full temperature range Ui min. to max.	Maximum Maximum Maximum Maximum	A A A	3 & +/- 0,5 3 & +/- 0,4 2,5 & +/- 0,5 2,5 & +/- 0,4	3 & +/- 0,5 3 & +/- 0,4 2,5 & +/- 0,5 2,5 & +/- 0,4
Ripple output voltage **	Ui nominal	Maximum	mVpp	50	50
3,3V and 5V output	Full load	Maximum	mVpp	100	100
11,5V output 14,6V output	BW = 20MHz	Maximum	mVpp	150	150
Line regulation	Ui min. to max. Full load	Typical	%	+/- 1	+/- 1
Load regulation ****	Ui nominal 25% to full load	Typical	%	+/- 3	+/- 3
Cross load output regulation	Ui nominal + Vout nominal load - Vout from 25% to full load	Typical	%	+/- 0,5	+/- 0,5
Efficiency	Ui nominal Full load	Typical	%	80	83
Maximum admissible Capacitive load 3,3V and 5V output 12V and 15V output	Ui nominal Full load Per output	Maximum Maximum	μF μF	2 200 100	2 200 100

Note * : For 9-36 VDC input range modules a derating has to be observed with a power decreasing linearly from 25W at 13 VDC down to 20W at 9 VDC input voltage.

Note **: The ripple output voltage is the periodic AC component imposed on the output voltage, an aperiodic and random component (noise) has also to be considered. This noise can be reduced by adding an external capacitor (typically 10nF/rated voltage depending on isolation requirement) connected between the pin Gin and the pin Gout of the converter. This capacitor should be layed-out as close as possible from the converter.

Note ***: For load regulation characteristics from 0% to full load, please contact factory.





4- Switching Frequency

Parameter	Conditions	Limit or typical	Specifications
Switching frequency	Full temperature range Ui min. to max. No load to full load	Nominal, fixed	250 KHz

5- Isolation

Parameter	Conditions	Limit or typical	Specifications
Electric strength test voltage (basic version)	Input to output	Minimum	1 500 VDC / 1 min
Electric strength test voltage between outputs (for dual and triple outputs)	Output to output	Minimum	No isolation
Isolation resistance	500 VDC	Minimum	100 M0hm

6- Protection Functions

Characteristics	Protection Device	Recovery	Limit or typical	Specifications
Output short circuit protection (SCP)	Hiccup circuitry with auto-recovery	Automatic recovery	Permanent	See section 10
Output overvoltage protection (OVP)	Zener clamp	/	Maximum Maximum Maximum Maximum	For 3.3v : 4.6v For 5v : 6v For 12v : 14v For 15v : 17v

7- Reliability Data

Characteristics	Conditions	Temperature	Specifications
Mean Time Between Failure (MTBF)	Ground fixed (Gf)	Case at 40°C Case at 70°C	925 000 Hrs 370 000 Hrs
According to MIL-HDBK-217F	Ground mobile (Gm)	Case at 40°C Case at 70°C	445 000 Hrs 148 000 Hrs
Mean Time Between Failure (MTBF) According to IEC-62380-TR	Railway, Payphone	Ambient at 25°C 100% time on	360 000 Hrs





8- Thermal Characteristics

Characteristics	Conditions	Limit or typical	Performances
Operating ambient temperature range at full load	Ambient temperature *	Minimum Maximum	- 40°C + 71°C
Operating case temperature range at full load	Case temperature	Minimum Maximum	- 40°C +95°C
Storage temperature range	Non functionning	Minimum Maximum	- 40°C + 105°C
Thermal resistance	Rth case to ambient in free air natural convection	Typical	7°C /W

Note *: The upper temperature range depends on configuration, the user must assure a max. case temperature of + 95°C.

The MGDI-25 series operating **case** temperature at full load must not exceed 95°C. The maximum **ambient** temperature admissible for the DC/DC converter corresponding to the maximum operating case temperature of 95°C depends on the ambient airflow, the mounting/orientation, the cooling features and the power dissipated.

To calculate a maximum admissible ambient temperature the following method can be used. Knowing the maximum case temparature Tcase = 95° C of the module, the power used Pout and the efficiency η :

• determine the power dissipated by the module Pdiss that should be evacuated:

Pdiss = Pout
$$(1/\eta - 1)$$

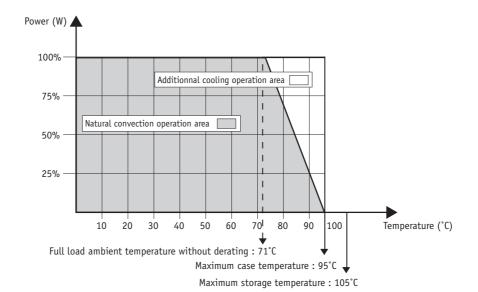
• determine the maximum ambient temperature :

$$Ta = 95^{\circ}C - Rth \times Pdiss$$

where Rth is the thermal resistance from the case to ambient.

The previous thermal calculation shows two areas of operation:

- a normal operation area in a free natural ambient convection (grey area in this following graph),
- an area with cooling features (air flow or heatsink) ensuring a maximum case temperature below the maximum operating case temperature of 95°C at full load (white area in the following graph).







9- Environmental Qualifications

The modules have been subjected to the following environmental qualifications.

Characteristics	Conditions	Severity	Test procedure
Climatic Qualificat	ions		
Life at high temperature	Duration Temperature Status of unit	1 000 Hrs 95°C case unit operating	IEC 68-2-2
Humidity steady	Damp heat Temperature Duration Status of unit	93 % relative humidity 40°C 56 days unit not operating	IEC 68-2-3 Test Ca
Temperature cycling	Number of cycles Temperature change Transfert time Steady state time Status of unit	200 -40°C / +71°C 40 min. 20 min. unit not operating	IEC 68-2-14 Test N
Temperature shock	Number of shocks Temperature change Transfert time Steady state time Status of unit	50 -40°C / +105°C 10 sec. 20 min. unit not operating	IEC 68-2-14 Test Na
Mechanical Qualific	cations		
Vibration (Sinusoidal)	Number of cycles Frequency: amplitude Frequency: acceleration Amplitude /acceleration Duration Status of unit	10 cycles in each axis 10 to 60 Hz / 0.7 mm 60 to 2000 Hz / 10 g 0.7 mm/10 g 2h 30 min. per axis unit not operating	IEC 68-2-6 Test Fc
Shock (Half sinus)	Number of shocks Peak acceleration Duration Shock form Status of unit	3 shocks in each axis 100 g 6 ms 1/2 sinusoidal unit not operating	IEC 68-2-27 Test Ea
Bump (Half sinus)	Number of bumps Peak acceleration Duration Status of unit	2 000 bumps in each axis 25 g 6 ms unit not operating	IEC 68-2-29 Test Eb
Electrical Immunity	y Qualifications		
Electrical discharge susceptibility	Number of discharges Air discharge level Contact discharge level Air discharge level Contact discharge level	10 positive & 10 negative discharges 4 kV: sanction A 2 Kk: sanction A 8 Kk: sanction B 4 kV: sanction B	EN55082-2 with : EN61000-4-2 IEC 801-2
Electrical field susceptibility	Antenna position Electromagnetic field Wave form signal Frequency range	at 1 m 10 V/m AM 80%, 1 kHz 26 MHz to 1 GHz	EN55082-2 with : EN61000-4-3 IEC801-3
Electrical fast transient susceptibility	Burst form Wave form signal Impedance Level 1 Level 3	5/50 ns 5 kHz with 15 ms burst duration period 300 ms 50 0hm 0,5 kV: sanction A 2 kV: sanction B	EN55082-2 with : EN61000-4-4 IEC801-4

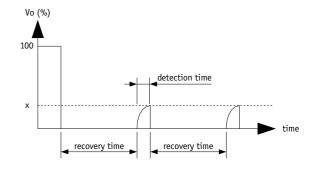




10- Description of Protections

10-1 Output Short Circuit Protection (SCP)

The short circuit protection device protects the module against short circuit of any duration and restores the module to normal operation when the short circuit is removed. It operates in «hiccup» mode by testing periodically if an overload is applied (typically every 1s recovery time). The overload detection threshold is typically 200% of maximum current with a detection time lower than 5ms.



10-2 Output Overvoltage Protection (OVP)

The output overvoltage protection device protects external components against high voltage or possible overvoltages which can be supplied by the module (i.e in case of internal failure). It consists of a zener diode clamping the output voltage; under worst case conditions this zener diode will short-circuit.

The output voltage protection is not designed to withstand externally applied output overvoltages to protect the module itself.

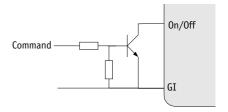
11- Description of Functions

11-1 Option (/M): On/Off Function

The optionnal control pin 4 (0n/0ff) can be used for applications requiring 0n/0ff operation. By using an open collector command with a transistor Q referenced to the common terminal (Gi):

- A logic pulled low (<0.2V@1mA, referenced to Gi) on pin 2 disables the converter
- No connection or high impedance on pin 4 enables the converter.

By releasing the On/Off function, the converter will restart within the start-up time specifications given in table page 3. For further details please consult "Logic On/Off" application note.







12- Application Notes

12-1 Connection of Outputs in Series

Any of the bi output converters can be configured to produce an output of 10V (+/-5 output models), 24V (+/-12V output models), or 30V (+/-15V output models) by connecting the load across the output (+) and the output (-) with either output grounded, and leaving the common pin floating.

12-2 Connection of Modules in Series

The output of single output units can be connected in series without any precautions to provide higher output voltage level.

Nevertheless, GAIA Converter recommends to protect each individual output by a low power shottky diode rated with the maximum current of the converter to avoid reverse polarity at any output.

Reverse polarity may occur at start up if the output voltages do not rise at the same time.

12-3 Connection of Modules in Parallel

Several converters with equal output voltage can be connected in parallel to increase power. Nevertheless some cares have to be taken in particular as the output voltage of each converter is slightly different, when paralleling, the converter with the highest output voltage will source the most current.

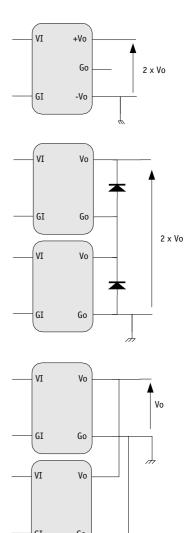
However the GAIA Converter modules are designed with a "soft" output voltage versus current characteristic. This causes the output voltage of each converter to automatically adjust downward as its current increases so each converter very approximately shares the total output current. It is important that each converter has approximately the same impedance between their output and the common load.

12-4 Safety Consideration

For safety agency approval of the system in which the power module is used, the power module must be installed in compliance with requirements of the UL1950, CSA22.2-950, EN60950 standards: i.e if the output circuit operator accessible, it shall be a SELV circuit.

A SELV (Safety Extra Low Voltage) output for a converter is a secondary circuit that under normal operation or a single fault condition cannot reach hazardous voltage (i.e Voltage above 60 VDC) between any two accessible parts or an accessible part and protective each.

In the event of a single fault condition (insulation or component failure), the voltage in accessible parts of SELV



circuits shall not exceed 60 VDC for longer than 0.2 sec. and an absolute limit of 120 VDC SELV circuits must be separated from hazardous voltages (e.g primary circuits) by two levels of protection which may be double or reinforced insulation or basic insulation combined with an earthed conductive barrier.

Generally DC/DC Converters are power by an input bus that comes from a front end which can be an AC/DC powered supply, a transformer, a charger or a battery. It is the sole responsability of the user to ensure compliance of the frontend with the relevant safety requiements.

The following table resumes some possible installation configuration using Gaïa Converter wide input series.

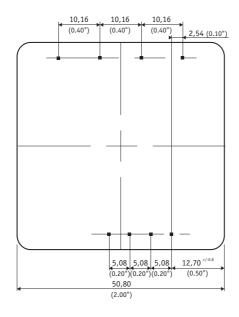
Bus voltage at the input of DC/DC converter	Safety status of the input bus	DC/DC converter requirements	Resulting safety at the DC/DC converter output
Voltage : ≤ 60 VDC	Basic isolation with ELV circuit Basic isolation with earthed SELV circuit	Operationnal insulation Operationnal insulation	Earthed SELV circuit SELV circuit
Hazardous voltage : > 60VDC	Basic isolation with hazardous voltage Double or reinforced insulation with hazadous voltage	Operationnal insulation Operationnal insulation	Earthed SELV circuit Earthed SELV circuit

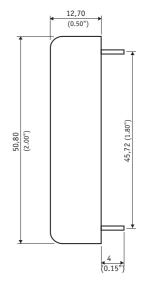




13- Dimensions

Dimension are given in mm (inches). Tolerance: \pm 0,2 mm (\pm 0.01 ") unless otherwise indicated. Weight: 80 grams (2.8 Ozs) max.





Pin dimensions : □ 0,91 mm (0.036 ")

14- Materials

Case: Metallic black anodized coating.

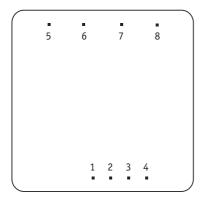
Pins: Plated with pure matte tin over nickel underplate.

15- Product Marking

Upper face : Company logo.

Side face: Module reference, option, date code: year and week of manufacturing.

16- Connections



Bottom view

Pin	Single	Bi	Triple
1	+ Input (Vi)	+ Input (Vi)	+ Input (Vi)
2	- Input (Gi)	- Input (Gi)	- Input (Gi)
3	Case	Case	Case
4	Non connected*	Non connected*	Non connected*
5	Do not connect	Output + (+Vo)	Output 2+ (+V2)
6	Output (Vo)	Common (Go)	Output 1 (V1)
7	Common (Go)	Output - (-Vo)	Common (Go)
8	Do not connect	Do not connect	Output 2- (-V2)

* Option /M : Pin 4 connected for On/Off function. Please add /M to module reference.





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