# 0.75-3.63V 20A SIP Point-of Load Converter



### **Features**

- Efficiency up to 96.0% (3.3V/20A)
- Excellent thermal performance
- Remote ON/OFF
- Output remote sense, output trim
- Output over-voltage, over-current, shortcircuit and over-temperature protections
- Monotonic start-up into pre-biased load
- UL 60950-1 2nd edition recognized<sup>†</sup>



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# **Options**

- Baseplate
- Negative / Positive enable logic
- Output voltage protection
- Output voltage tracking / Sequencing

# **Part Numbering System**

NAT	0	000		20	R		
Series Name	Input Voltage	Output Voltage	Enabling Logic	Rated Output Current	Pin Length	Electrical Options	Mechanical Options
	<b>0</b> : 2.5-5.5V	<b>000:</b> Variable* (0.75-3.63V)	P: Positive N: Negative	<b>Unit</b> : A <b>20</b> : 20A	<b>R:</b> 0.18"	0: Default 1: Voltage Tracking (VT) 2: OVP 3: Both VT & OVP	5: Open frame 6: Baseplate

<sup>\*</sup> Consult the factory for semi-custom codes with the output voltage set to a specific value without using an external programing resistor.

NAT0000x20Rxx 01-02-2020 1

Datasheet

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# **Absolute Maximum Rating**

Excessive stresses over these absolute maximum ratings can cause permanent damage to the converter. Operation should be limited to the conditions outlined under the Electrical Specification Section.

Parameter	Min	Max	Unit
Input Voltage (continuous)	-0.5	5.5	Vdc
Operating Ambient Temperature (See Thermal Considerations section)	-40	85*	°C
Storage Temperature	-55	125	°C

<sup>\*</sup>Derating curves provided in this datasheet end at 85°C ambient temperature. Operation above 85°C ambient temperature is allowed provided the temperatures of the key components or the baseplate do not exceed the limit stated in the Thermal Considerations section.

# **Electrical Specifications**

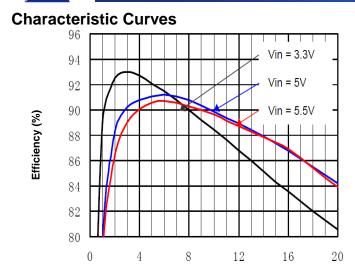
These specifications are valid over the converter's full range of input voltage, resistive load, and temperature unless noted otherwise.

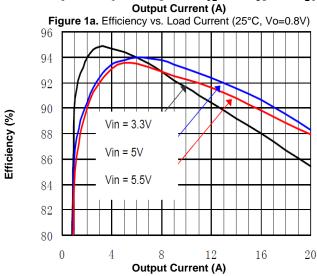
Paramet	Min	Typical	Max	Unit	
Input Specifications					
Input Voltage	2.5	5.0	5.5	Vdc	
Input Current		-	-	20	А
Quiescent Input Current (typical Vin)		-	70	-	mA
Standby Input Current		-	-	2	mA
Input Reflected-ripple Current, peak-to-pe (5-20 MHz, 12µH source impedance)	ak	-	150	-	mA
Input Turn-on Voltage Threshold		-	2	-	Vdc
Output Specifications					
Output Voltage Set Point Accuracy (typical Vin; full load; Ta = 25°C)	-2.0	-	+2.0	%Vo	
Output Voltage Set Point Accuracy (over	-3.0	-	+3.0	%Vo	
Output Regulation: Line Regulation (full range input volta: Load Regulation(full range load, typic Temperature (Ta = -40°C to 85°C)		0.2 0.3 0.2	- - -	%Vo	
Output Ripple and Noise Voltage RMS Peak-to-peak (5 Hz to 20 MHz bandwidth	-	- 1.5	1 -	%Vo	
Output Current	0	-	20	А	
	Vo=0.8V	-	84.0	-	%
	Vo=1.0V	-	86.0	-	
	Vo=1.2V	-	88.0	-	
Efficiency (typical Vin; full load; Ta = 25°C)	Vo=1.5V	-	90.0	-	
(typical VIII, Iail Ioaa, Ia = 20 °C)	Vo=1.8V	-	92.0	-	
	Vo=2.5V	-	94.0	-	
	Vo=3.3V	-	96.0	-	
Output Over Current Protection Set Point	-	200	-	%	
Output Over Voltage Protection Set Point	115	125	135	%	
Output Ripple Frequency	250	300	350	kHz	

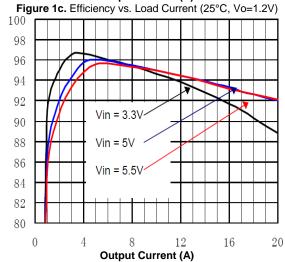
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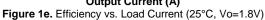
External Load Capacitance	-	-	10,000	μF
Dynamic Response				
(typical Vin; Ta = 25°C; load transient 0.2A/μs)				
Load steps from 50% to 100% of full load:				
Peak deviation	-	50	-	mV
Settling time (within 10% band of Vo deviation)	-	80	-	μs
Load step from 100% to 50% of full load				
Peak deviation	-	50	-	mV
Settling time (within10% band of Vo deviation)	-	80	-	μs
General Specifications				
Remote Enable				
Logic Low:				
ION/OFF = 1.0mA	0	-	1.2	V
VON/OFF = 0.0V	-	-	1.0	mA
Logic High: ION/OFF = 0.0µA	2.5	-	Vin, max.	V
Leakage Current	-	-	50	μA
Calculated MTBF (Telecordia SR-332, 2011, Issue 3), full load, 40°C, 60% upper confidence level, typical Vin	-	12.6	-	10 <sup>6</sup> -hour

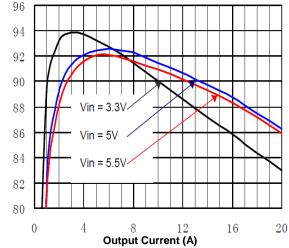






Efficiency (%)

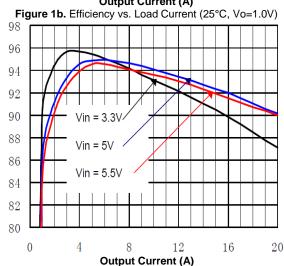




Efficiency (%)

Efficiency (%)

Efficiency (%)



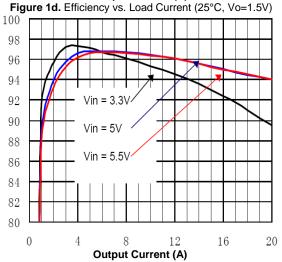


Figure 1f. Efficiency vs. Load Current (25°C, Vo=2.5V)

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## Leading the Advancement of Power Conversion

Output Voltage (500mV/div)

Input Voltage (5V/div)

Output Voltage Ripple (20mV/div)

Output Voltage (1V/div)

Input Voltage (2V/div)

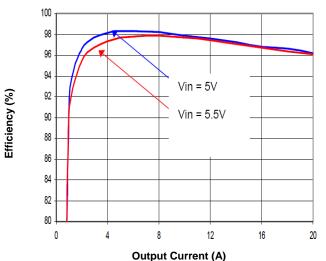
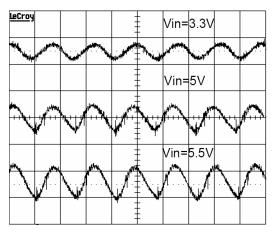


Figure 1g. Efficiency vs. Load Current (25°C, Vo=3.3V)

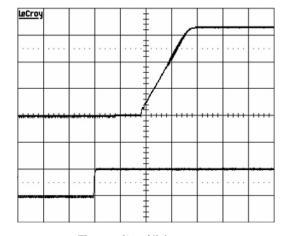


Output Voltage Ripple (20mV/div)

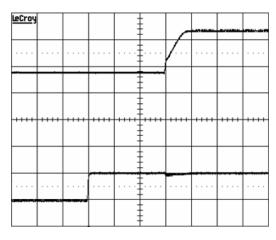
Output Voltage (1V/div)

ON/OFF Control (5V/div)

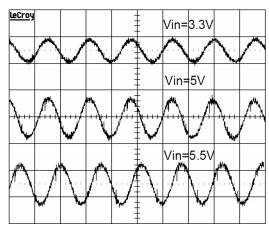
Time – t (2μs/div)
Figure 3. Output Ripple Voltage (1.0V/12A output)



Time – t (2ms/div)
Figure 5. Start-Up from Enable Control
(Vin=5V, 3.3V/20A output)



Time – t (2ms/div)
Figure 2. Start-Up with Pre-bias
(Vin=5V, 1.8V/0A output, pre-bias voltage=1.2V)



Time – t (2μs/div)
Figure 4. Output Ripple Voltage (2.5V/20A output)

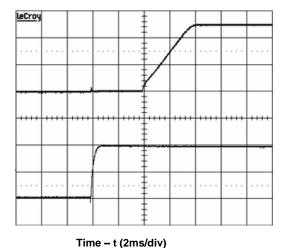


Figure 6. Start-Up from Application of Input Voltage (Vin=4V, 2.5V/20A output)

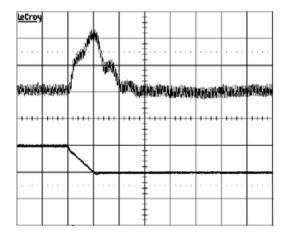
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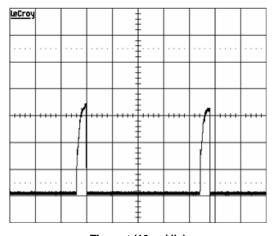
Output Current (10A/div)

Output Current (10A/div)

Output Current (A)



Time – t (50µs/div) Figure 7. Transient Load Response (Vin=5V, load current steps from 100% to 50% at a slew rate 0.2A/µs)



# Time - t (10ms/div)

Figure 9. Short Circuit Current (Vin=5V)

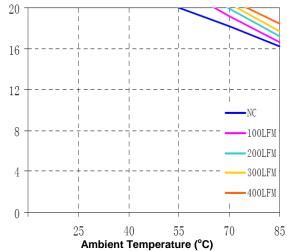
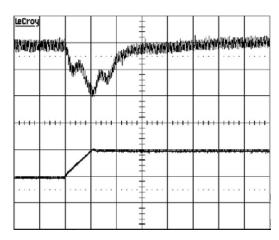


Figure 10a. Current Derating Curve (Vin=5V, Vo=1.0V, open frame)



Output Current (10A/div)



## Time - t (50µs /div)

Figure 8. Transient Load Response (Vin=5V, load current steps from 50% to 100% at a slew rate 0.2A/µs)



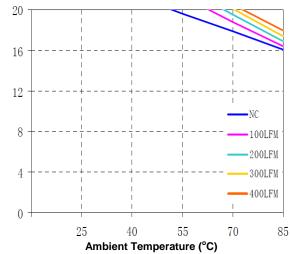
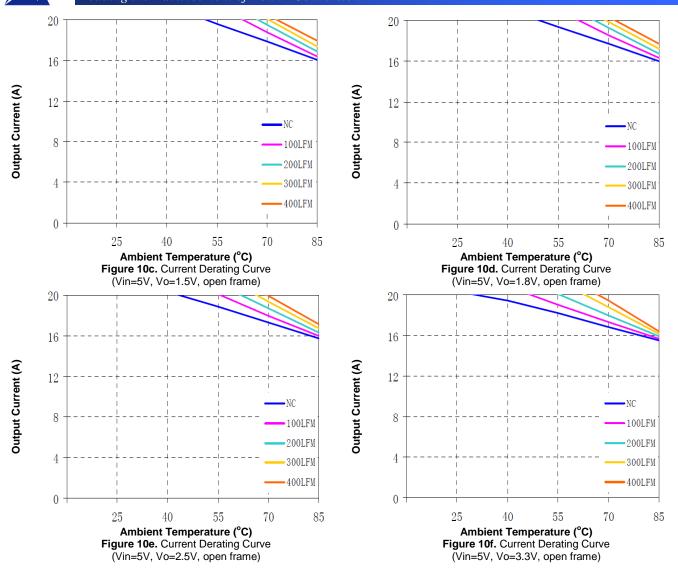


Figure 10b. Current Derating Curve (Vin=5V, Vo=1.2V, open frame)

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# **Feature Descriptions**

#### **Remote ON/OFF**

The converter can be turned on and off by changing the voltage between the ON/OFF pin and GND. The NATO series of converters are available with factory selectable positive logic and negative logic.

For the negative control logic, the converter is ON when the ON/OFF pin is at a logic low level and OFF when the ON/OFF pin is at a logic high level. For the positive control logic, the converter is ON when the ON/OFF pin is at a logic high level and OFF when the ON/OFF pin is at a logic low level. The converter is ON no matter what control logic is when ON/OFF pin is left open (unconnected).

Figure 11 is the recommended ON/Off control circuit Recommended value of the pull up voltage V\_pull-up is Vin. Recommended value of the pull up resistor R\_pull-up is 50Kohm.

The logic low level is from 0V to 0.5V and the maximum sink current during logic low is 2mA. The external switch must be capable of maintaining a logic-low level while sinking up to this current.

#### Remote SENSE

The remote SENSE pin is used to sense voltage at the load point to accurately regulate the load voltage and eliminate the impact of the voltage drop in the power distribution path.

The SENSE pin should be connected to the point where regulation is desired. The voltage difference between the output pins must not exceed the operating range of this converter shown in the specification table.

When remote sense is not used, the SENSE pin can be connected to the positive output terminals. If the SENSE pins are left floating, the converter will deliver an output voltage slightly higher than its specified typical output voltage.

Because the converter does not have remote sense connection for the return path, it is important to make sure that the connection resistance and voltage drop between GND pin and the load is small.

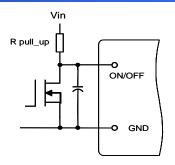


Figure 11. Circuit for Logic Control

# **Output Voltage Programming and Adjustment**

This series of converters are available with variable output voltages. The output voltage is preset to 0.7525V, and can be programmed up to 3.63V using an external trim resistor connected between the Trim pin and GND pin as shown in Figure 12.

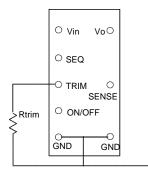


Figure 12. Circuit for Output Voltage Trim

The resistance of the external resistor for trimming up the output voltage can be calculated using the equation below:

$$R_{trim} = (\frac{21.07}{\Delta} - 5.11)(k\Omega)$$

Where

$$\Delta = V_o - V_{onom}$$

For variable output models,  $V_{onom}$ =0.7525

Because this converter uses GND as the reference for control, Rtrim should be placed as close to GND pin as possible, and the trace connecting GND pin and Rtrim should not carry significant current, to reduce the effect of voltage drop on the GND trace/plain affecting the output voltage accuracy.

When remote sense and trim functions are used simultaneously, please do not allow the output voltage at the converter output terminals to be outside the operating range.

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# Input Under-Voltage Lockout

This feature prevents the converter from turning on until the input voltage reaches about 2V. However, since the converter cannot output high current reliably at this low input voltage, it's preferred that that the converter is allowed to operate only when the input voltage reaches 2.5V or above.

## **Output Over-Current Protection**

As a standard feature, the converter turns off when the load current exceeds the current limit. If the over current or short circuit condition persist, the converter will operate in a hiccup mode (repeatedly trying to restart) until the over-current condition is cleared.

#### Thermal Shutdown

As a standard feature, the converter will shut down if an over-temperature condition is detected. The converter has a temperature sensor, which detects the thermal condition of key components of the converter.

The thermal shutdown circuit is designed to turn the converter off when the temperature at the sensor reaches 120°C. The converter will resume operation after the converter cools down.

#### **Output Over-Voltage Protection**

As an optional feature, if the voltage across the output pins exceeds the output voltage protection threshold as shown in the Specifications Table, the converter will clamp the output voltage to protect the converter and the load. The converter automatically resumes normal operation after the over voltage condition is removed.

#### **Output Voltage Tracking / Sequencing**

An optional voltage tracking/sequencing feature is available with these converters. This feature is compatible with the "Voltage Sequencing" feature (DOSA) or the "Voltage Tracking" feature (POLA) seen in industry standards.

This feature basically forces the output of the converter to follow the voltage at the SEQ pin until it reaches the set point during startup, or is completely

shut down during turn off. The converter's output voltage is controlled to be the same magnitude as the voltage on the SEQ pin, on a 1:1 basis. When using this function, one should pay careful attention to the following aspects:

- 1). This feature is intended mainly for startup and shutdown sequencing control. In normal operation, the voltage at SEQ pin should be maintained higher than the output voltage set point.
- 2). The input voltage should be valid for this feature to work. During startup, it is recommended to have a delay of at least 10ms between the establishment of a valid input voltage, and the application of a voltage at the SEQ pin.
- 3). The ON/OFF pin should be in "Enabled" state when this function is effective.
- 4). The converter's pre-bias startup is affected by this function. The converter will still be able to start under a pre-bias condition, but the output voltage waveform will have a glitch during startup if this feature is selected.

# **Design Considerations**

The stability of the NAT0 converters, as with any DC-DC converter, may be compromised if the source impedance is too high or too inductive. It's desirable to keep the input source AC impedance as low as possible. To reduce switching frequency ripple current getting into the input circuit (especially the ground/return conductor), it is desirable to place some low ESR capacitors at the input. Ceramic capacitors of at least 10µF total capacitance are recommended. Due to the existence of inductance (such as the trace inductance, connector inductance, etc) in the input circuit, possible oscillation may occur at the input of the converter. Because the relatively high input current of low input voltage power system, it may not be practical or economical to have separate damping or soft start circuit in front of POL converters. We recommend to use a combination of ceramic capacitors and Tantalum/Polymer/Aluminum capacitors at the input, so the relatively higher ERS of Tantalum/Polymer capacitors can help damp the possible oscillation between the ceramic capacitors and the inductance.

Similarly, although the converter is designed to be stable without external capacitor at the output, some

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low ESR capacitors at the output may be desirable to further reduce the output voltage ripple or improve the transient response. Again, a combination of ceramic capacitors and Tantalum/Polymer/Aluminum capacitors usually can achieve good results.

# **Safety Considerations**

The NATO Series of converters is designed in accordance with EN 60950 Safety of Information Technology Equipment Including Electrical Equipment. The converters are recognized by UL in both USA and Canada to meet the requirements in UL 60950, Safety of Information Technology Equipment and applicable Canadian Safety Requirement, and ULc 60950. Flammability ratings of the PWB and plastic components in the converter meet UL94V-0.

The converter's output meets SELV requirements if all of its input meets SELV requirements.

### **Thermal Considerations**

The NAT0 converters can operate in various thermal environments. Due to high efficiency and optimal heat distribution, these converters exhibit excellent thermal performance.

The maximum allowable output power of any power converter is usually determined by the electrical design and the maximum operating temperature of its components. The NATO converters have been tested comprehensively under various conditions to generate the derating curves with consideration for long term reliability.

Thermal derating curves are highly influenced by derating guideline, the test conditions and setup, such as test temperatures, the interface method between the converter and the test fixture board, spacing and construction (especially copper weight, holes and openings) of the fixture board and the spacing board, temperature measurement method, and the ambient temperature measurement point. The thermal derating curves in this datasheet are obtained by thermal tests in a wind-tunnel. The converter's power pins are soldered to a 2-layer test fixture board through 18 AWG wires. The space between the test board and a PWB spacing board is 1". Usually, the end system board has more layer

count, and has better thermal conductivity than our test fixture board.

Note that the natural convection condition was measured at 0.05 m/s to 0.15 m/s (10ft./min. to 30 ft./min).

#### **Heat Transfer without a Baseplate**

Convection heat transfer is the primary cooling means for NAT0 converters. Therefore, airflow speed is important and increasing the airflow over the converter enhances the heat transfer via convection.

The current derating curves for a few output voltages are presented in this datasheet. To maintain long-term reliability, the module should be operated within these curves in steady state.

Proper cooling in the end system can be verified by monitoring the temperature of the key components. Figure 13 shows the recommended temperature monitoring points. The temperature at these locations should not exceed 120 °C continuously.

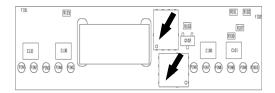


Figure 13. Temperature Monitoring Locations

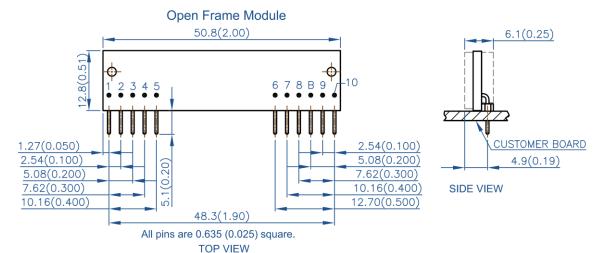
#### **Heat Transfer with a Baseplate**

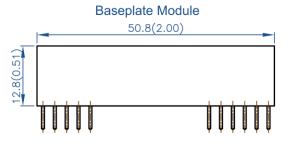
The NATO Series of converters have the options of using a baseplate for enhanced thermal performance.

For reliable operation, the baseplate temperature should not continuously exceed 100 °C.

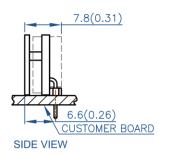
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# **Mechanical Drawing**





**TOP VIEW** 



Pin	Name	Function
1	Vout(+)	Positive output voltage
2	Vout(+)	Positive output voltage
3	SENSE(+)	Positive remote sense
4	Vout(+)	Positive output voltage
5	GND	Power ground
6	GND	Power ground
7	Vin(+)	Positive input voltage
8	Vin(+)	Positive input voltage
В	SEQ	Tracking/Sequencing (optional)
9	TRIM	Output voltage adjustment
10	ON/OFF	Remote control

## Notes:

- 1) All dimensions in mm (inches) Tolerances:  $.x \pm .5 (.xx \pm 0.02)$
- $.xx \pm .25 (.xxx \pm 0.010)$ All pins are Copper Alloy, Matte Tin finish with 2) Nickel under plating.
- Weight: 15.5g open frame converter
  18.0g baseplate converter
  Workmanship: Meet or exceeds IPC-A-610 Class II. 3)
- Baseplate flatness tolerance is 0.10mm (0.004") TIR 5) for surface.

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